

Motivation



Corona Crisis

Challenges

- Lockdown of most business
- Restricted travel
- Challenging to get experts & students on-site

Motivation

Bring manufacturing site closer to experts / students, in remote location

Method

Use modern AR & VR tools to bring teaching and operators in contract with operations

Example 1: AR for context sensitive, handsfree on-site support

Example 2: VR tools to provide immersed experience in teaching of lean

Share insights with AIM

1. Support workers in complex tasks





"Is this shipment correctly loaded?"

Is there a damage?"



"Where do I find the M 24 holts?"



"How to get help with this error code?"



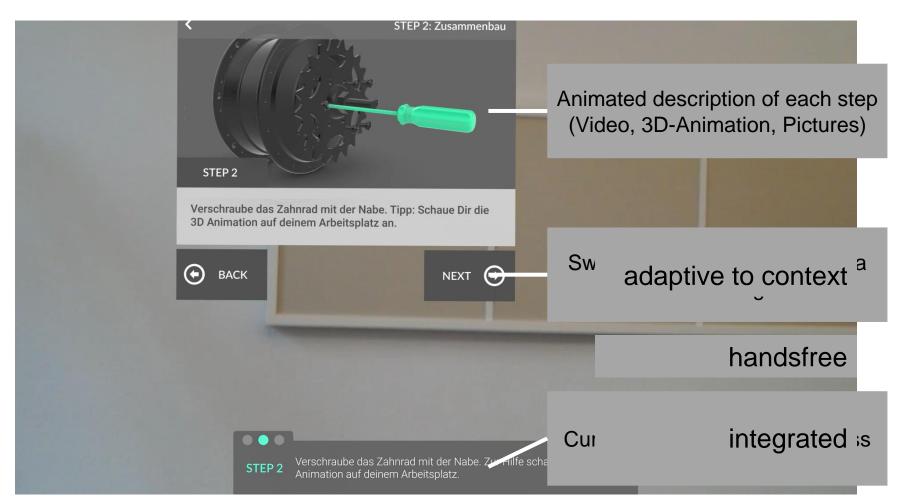
"How to assemble this complex module?"

Requires immediate access to specific information

- Context specific to situation of operator
 - Handsfree = Gesture controlled

1.1 Application DemoSupport of complex assembly operations





All videos: UL in cooperation with Dropslab Technologies GmbH



1.2 Application DemoSupport of logistics documentation

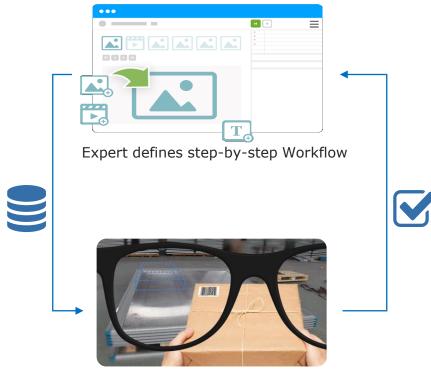


Key Features

- · AR assistance for shipment information
- · Cargo acceptance & documents validation
- Pallet build-up assistance

Benefits

- Reduce the errors & need in training
- Hands-free (higher efficiency)
- Elimination of "paper work"



Operator sees AR instructions & guidelines

1.2 Application Demo

Paperless and handsfree logistics documentation





1.2 Application Demo

AR assisted volume check





2. Teaching lean Starting point



Issue:

Classroom teaching only communicates some aspects of learning scope

Examples:

Professor *talks* about manufacturing processes Professor shares only *pictures* or videos via PPT

Disadvantages:

Students do not *experience* "real" industrial issues They are not inside plant – no immersion



Before:

Operational Excellence Lab educates Master students in "Lean" methods and tools Hands-on experience in learning factory.

New:

In VR based lecture students "visit" real manufacturing plants

2.2 Teaching leanMethod: VR based on Youtube





Operational Excellence Lab VR Class

13.11.2019

Agenda

Purpose of this class

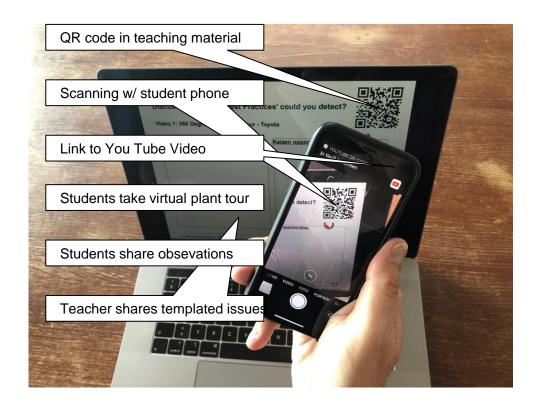
- Observe lean in manufacturing plants
- Requirements / VR Cardboards

Introduction

- What do we mean by 'Best Practices'?
- Preparation

Discussion

- VR-tours:
 - 1) Toyota
 - 2) Tesla
 - 3) Niftylift4) Würth Elektronik
 - 5) ARR



Prof. Dr.-Ing. Peter Plapper M.Sc. S. Kolla Dipl.-Ing. J. Mangers Production Engineering

2. Virtual plant tour at TESLA plant in Master SPC





Immersion, 360 view, individual experience

Students' feedback:

- Excited
- "almost" real
- Everyone observes other aspects
- better exchange than in "normal" class

Interested in course material?





Summary



Digitizing in Research and Teaching

■ VR for operator assistance

Handsfree

Bidirectional documentation support

Context sensitive



AR for teaching lean

Immerse / better experince

Based on You tube

